

# Work Order ID 58918

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Item ID:	D3188-6	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Spacepod Body					
Start Date:	5/19/10	Start Qty:	1.00		Cust Item ID:	
Required Date:	6/18/10	Req'd Qty:	1.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
<b>Draw Nbr</b>	<b>Revision Nbr</b>								
D3188	Rev F								

100 QC6- Inspect dimensions to drawing 0.00  
 QC  
 Quality Control Memo  
 Check for void spot and pins.

0.00  
 8/11/02

110 Identify as per dwg & Stock Location: composites 0.00  
 Packaging Memo 0.00  
 Packaging

85 11-02-02

120 QC21- Final Inspection - Work Order Release 0.00  
 QC Memo 0.00  
 Quality Control

11/02/03

MF  
 11-02-03

# Picklist Print

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Work Order ID: 58918

Parent Item: D3188-6

Parent Item Name: Spacepod Body



Comments: IPP Rev:A 09-02-05 New Issue DD verified by:EC

Start Date: 5/19/10

Required Date: 6/18/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D3188-2M		Manufactured	No			100	Each	2.0000	1			
						B64599					25 11-02-02	
SPACEPOD BODY RH												

Location

Loc Qty

Loc Code

CA

2

46180A

1

53076

1

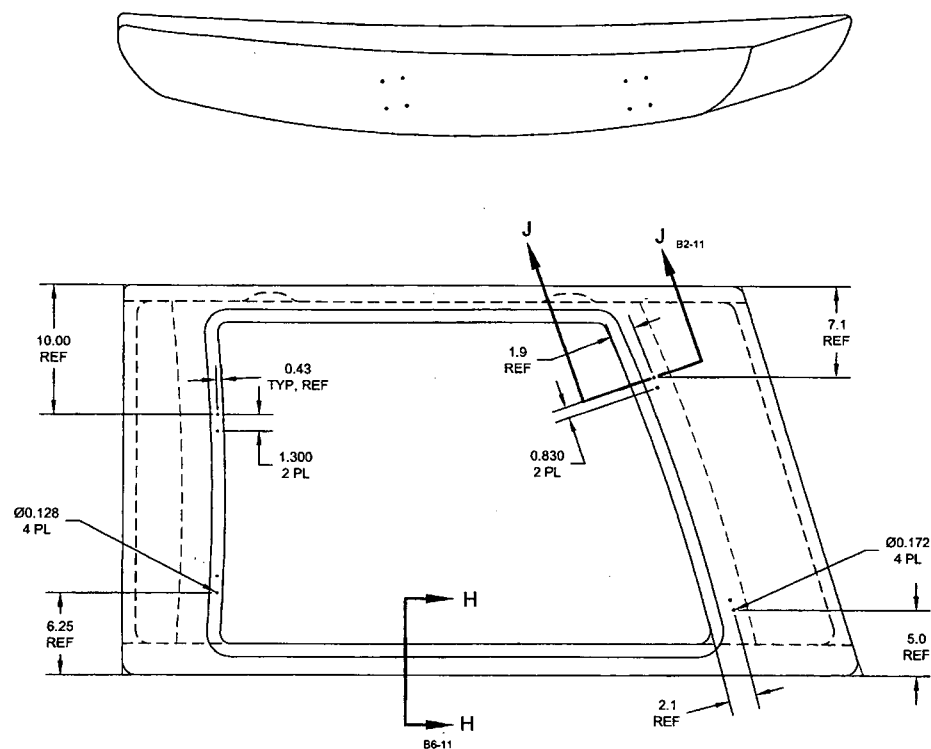
8 7 6 5 4 3 2 1

D

C

B

A



**D3188-6 SPACEPOD BODY**  
MAKE FROM D3188-2M

**RELEASED**  
2009-10-20  
JH

**NOTES:**

- 1) REFERENCE DIMENSIONS REPRESENT HOLES WHICH ARE TRANSFER DRILLED FROM D3186-4 DOOR DURING ASSEMBLY
- 2) SEE SHEET #11 FOR SECTION VIEWS

C21013/19

W10:58918

DESIGN	JB	<b>DART AEROSPACE LTD</b>	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JH	DRAWING NO.	REV. F
MFG. APPR.	JH	D3188	SHEET 6 OF 11
APPROVED	JH	TITLE	SCALE
DE APPR.	JH	SPACEPOD BODY	NTS
DATE	09.07.13	<small>COPYRIGHT © 2003 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1